



Fitting Instructions:

LC70 Tailgate:

UBA/TGLC70-RH/LS:

NB: Please use eye protection when drilling.

Remove the existing tailgate. Keep the two flat plate nuts (8mm) used on the outside of the load body where the chain was hooked.

Place the metal frame onto the rear of the load body and line up the four bottom holes with the hinge brackets. Ensure that the flat side of the hinge brackets are facing upwards. Insert the 4 x M10x25 bolts using 4 x M10 washers and 4 x M10 Nylocs. Do not use a top washer as the bolt fits perfectly into the slot and does not require a spanner to hold it. Tighten firmly. Make sure the frame is right up against the load body.

Line up each upright of the metal frame with the load body. Ensure they are parallel to the body. Using the two M10x35 bolts, 4 x M10 washers and 2 x Nylocs, secure through the holes that held the tailgate chains. Tighten firmly.

Attach the UBA Tailgate to the four threaded hinges and securely tighten using the 4 x M16 Nylocs and 4 x M16 washers.

Now close the tailgate and ensure that everything lines up and the catch operates correctly. Adjust if necessary.

Once you are satisfied that the closing action and latching mechanism are working correctly you may continue.

Using a 10.5mm drill, drill the four remaining holes in the side brackets. Clean and treat with rust preventative.

Fasten using the 4 x M10x30 bolts, 4 x M10 Nylocs and 8 x M10 washers.

Use the 2 x M8x40 button heads through the slotted holes towards the top of the upright. Reuse the original 2 x flat plate nuts.

Attach the inner aluminium frame to the tailgate using the supplied pop rivets. Seal with silicone or Sikaflex first. Open the hatch and secure the two cables using the 2 x M6x20 button heads, 4 x M6 washers and 2 x M6 Nylocs.

If fitting a spare wheel, bolt the two lower brackets to the bottom mount, facing the angle inwards. Use the 6 x M8x20 bolts, 12 x M8 washers and 6 x M8 Nylocs.

Bolt the vertical center brace to the outside of the tailgate using the 4 x M8x20 bolts, 8 x M8 washers and 4 x M8 Nylocs.

Using the appropriate hole, secure the M14 threaded rod into place using the hardware supplied.