



## **UBA JEEP HATCH FITTING INSTRUCTIONS:**

### **UBA/JK4H & UBA/JK4HT**

1. Remove the side rear windows if not cutting the access holes larger.
2. Place the UBA JEEP HATCH against the vehicle aligning the top edge of the box with the roof seam running front to back. Measure 20mm from the top corner of the box rearwards to the vertical seam of the vehicle. Measure 60mm from the bottom corner of the box rearwards to the seam of the vehicle. See image below.
3. Once the hatch is correctly positioned, if wanting to cut the opening larger, trace a line against the vehicle using the inner edge of the hatch for the cutting line.
4. Once marked, remove the UBA JEEP HATCH and mark off the cut lines using a highly visible marker.
5. Cut on the inside of the lines with an angle grinder or jig saw (eye protection to be worn) and discard the off-cut.
6. Sand all the edges carefully and using a vacuum cleaner, remove all the dust particles.
7. Place the UBA TEMPLATE against the vehicle using the traced cutline as the guide, and mark the holes for drilling.
8. Drill these holes using an 8mm bit (eye protection to be worn).
9. Slightly lift the roof off the vehicle and insert the hatch from the side door between the roll bar and body. Replace the roof.
10. Now bolt the outside hatch to the inner box using the drilled holes. Do not tighten each bolt to its tightest in one go. In a circular pattern tighten each one little by little until the foam seal is firm against the body. Ensure the foam is compressed enough to prevent water ingress, however do not overtighten the nuts.

